PART NO. 84080

Instruction Sheet KIA/HYUNDAI REAR TOE CAM KIT

This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.

Plan Ahead - Read All Instructions **BEFORE** installing part.

Check for loose or worn parts, proper tire pressure, and odd tire wear patterns before beginning alignment.

1. Raise vehicle and support by frame.

may cause premature bushing failure.

- Pre-assemble SPC cam bolts by placing one cam washer onto each bolt.
- 3. One at a time, remove OE adjusting bolt assemblies per manufacturer's procedure and install SPC bolt/cam in same direction.
- Place second cam washer over protruding end of each bolt and install nut, lightly tighten.
 NOTE: Tightening fasteners with vehicle in raised position
- 5. Lower vehicle onto tires.
- Adjust toe by turning head of SPC cam bolts.
 Once desired setting is achieved, hold head of cam bolts from rotating and tighten nuts to 50 lb-ft (68Nm).
- 7. Complete alignment and road test vehicle.

Always check for proper clearance between suspension components and other components of the vehicle.



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